

Lift & Escalator Industry Association

33-34 Devonshire Street London W1G 6PY

Tel: 020 7935 3013 Fax: 020 7935 3321

E-mail: enquiries@leia.co.uk

Website: www.leia.co.uk

4th April 2003

To: **All Members**
cc: **The Quality and Technical Committee (Code No. 589)**
The Maintenance Committee

Dear Sir/Madam,

SAFETY BULLETIN
QUALITY LIFT PRODUCTS LTD. : Technical Bulletin 22

Please find attached Technical Bulletin 22 from Quality Lifts Products Ltd. in connection with their early HLH control panel which before modification could create a possibility of uncontrolled movement whilst on inspection control.

Should you require further information, you are advised to contact Quality Lift Products on telephone number 01722 711122.

Yours faithfully

Robert N Lee
Director, Technical Services



EMTA Awards Limited
Approved Assessment Centre

Registered in England N° 3851206.



Registered office as above.



Certificate N° 12368



Quality Lift Products Ltd.

Unit 6, Whaddon Business Park, Whaddon, Nr Salisbury, Wiltshire. SP5 3HF.
Telephone: 01722 711122. Fax: 01722 711041.

TECHNICAL BULLETIN 22

DATE:31/03/03

Issued To: LEIA

From: Alan Bown ; Group Field Operations Manager

Subject: Safety Awareness

Reference: Control Panel HLH

Attachments: Comments

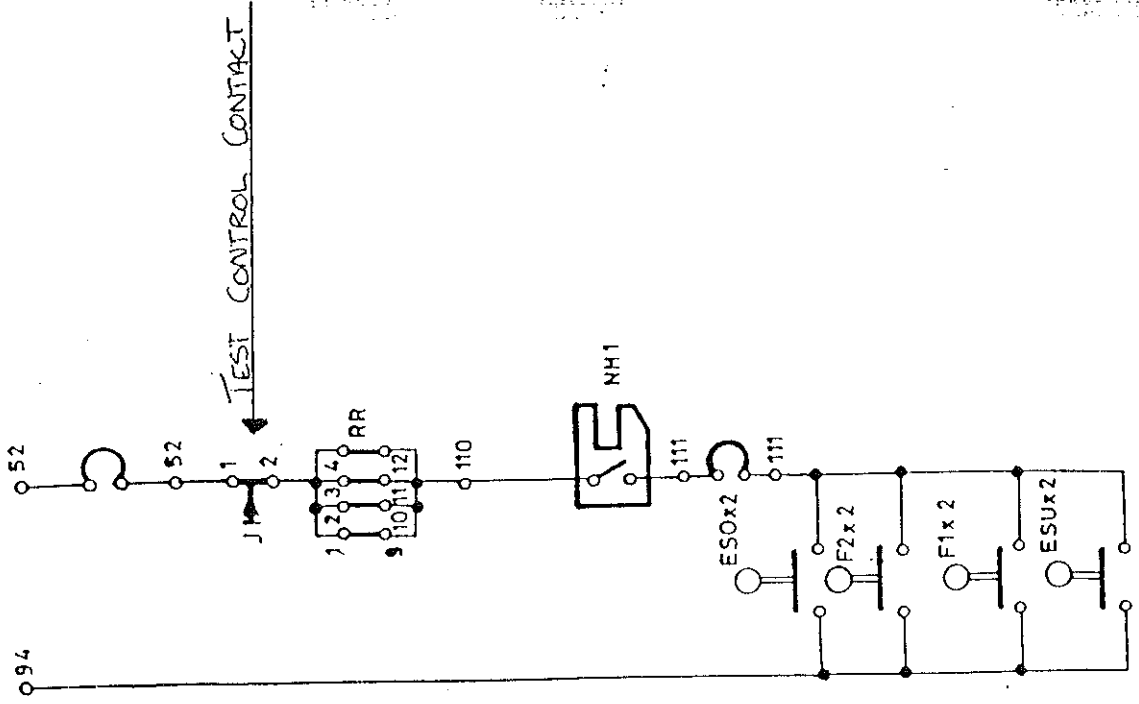
Risk of uncontrolled movement whilst on inspection.

Attached is a circuit diagram for an early HLH control panel. These controls were supplied primarily to Manor Lifts. Very early in the products life cycle the relevele circuit was modified to incorporate a contact within the test switch, this was done to isolate this circuit when on inspection. This product information was passed on to QLP clients at that time requesting that they check and modify this circuit, however it seems some few may have slipped through the net.

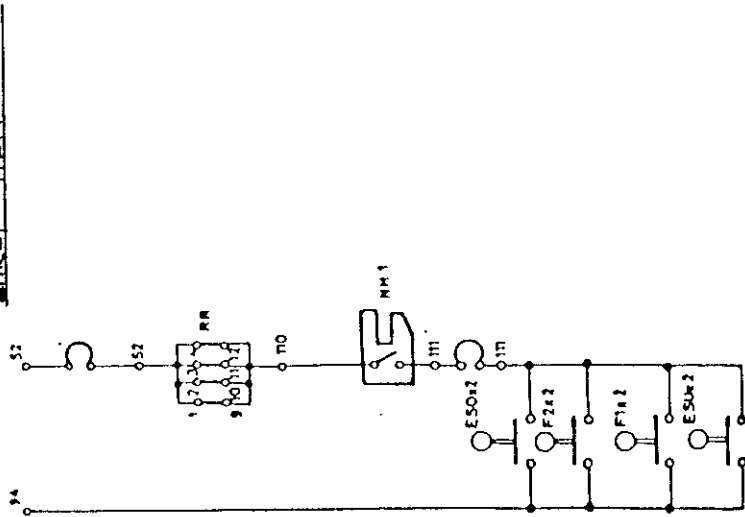
Although the risk of movement is slim it does however still exist. As the relevele flag is only 75mm this limits the uncontrolled movement to a maximum of 75mm this would be at a speed of 0.16 m/s.

As a matter of Safety we would ask any company with this type of control under contract to be aware of the modification that needs to be in place, and to check that this contact is within the relevele circuit. If this is not the case, please modify the panel as per attached drawing.

MODIFIED HLH

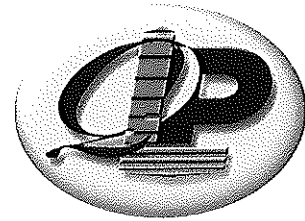
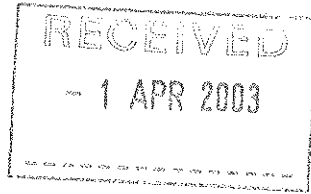


EARLY HLH



31/03/03

LEIA
33-34 Devonshire Street,
London
W1N 1RF



Quality Lift Products Ltd.

Unit 6, Whaddon Business Park, Whaddon, Nr Salisbury, Wiltshire. SP5 3HF.

Telephone: 01722 711122. Fax: 01722 711041.

Dear Sir/Madame.

Please find attached Technical Bulletin 22, this details a safety issue that has arisen on our very early control panels.

We would appreciate if you could issue this safety bulletin to all of your members.

If you require any further information please contact me on 01722 711122 on extension 106.

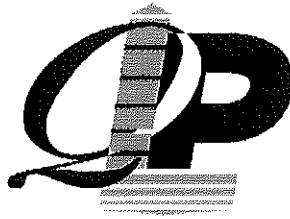
Regards

A handwritten signature in black ink, appearing to read "Daniel Squire".

Daniel Squire
Helpdesk Engineer



Registered number 1761628 England



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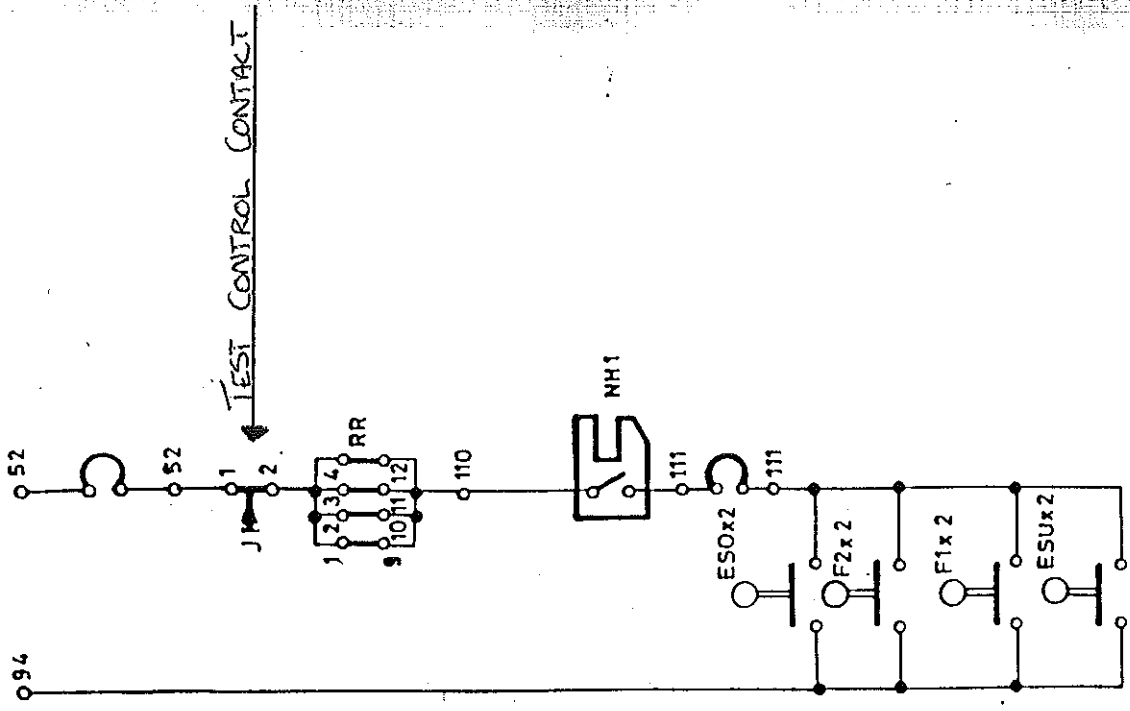
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