



**Lift & Escalator Industry Association**

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5<sup>th</sup> March 2008

**To: All Members**

**cc: The Quality and Technical Committee (Code No. 742)  
The Maintenance Committee**

Dear Member,

**SAFETY BULLETIN : STANNAH LIFTS LTD**

Please find attached a Safety Bulletin from Stannah Lifts Ltd. In connection with a number of failed welds found at the floor assembly of a S21 Piccolo lift.

We trust that you will find this bulletin self explanatory and be guided accordingly.

Yours faithfully

A handwritten signature in black ink, appearing to read 'Robert N Lee'.

Robert N Lee  
Director, Technical Services



## SAFETY BULLETIN

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**For the Attention of :** LEIA membership companies

**Date :** 04/03/08

**Product :** System 21 Passenger Lifts  
Model: Piccolo from 1988 to 1993

**Subject :** Welded Floor Assemblies

**Status :** Safety Issue

**Pages :** 1 of 1

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**Originator :** Stannah Lifts Ltd, Anton Mill, Andover, Hants SP10 2NX 01264 339090

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### Detail

It has come to our attention that a S21 Piccolo Lift, Floor Assembly manufactured in 1991 has had some weld failures along the floor stiffener 'top hat' section where it attaches to the underside of the floor pan. 10 out of the 56 welds had failed. The purpose of this bulletin is to request that upon any individual Lift's routine inspection that the floor stiffeners are inspected for weld failures and the findings reported to Pete Jeffery at Stannah Lifts Ltd 01264 339090.

At present we know this as an isolated occurrence and we want to confirm this with the site surveillance. If any welds are found to be broken the floor pan is to be fixed to the stiffener using a CSK rivet under the floor covering.

