

ZIEHL-ABEGG SE | Heinz-Ziehl-Strasse | 74653 Künzelsau | Germany



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Via e-mail

**Supplementary information on the action required for safe lift operation, as announced in our second letter dated 19 July 2019
Inspection of type ZAS0, ZAS1, ZAS2, and ZAS3 elevator machines**

Dear Sir/Madam,

We refer to our second letter of 19 July 2019, in which we announced that we would be summarising the quarterly, half-yearly and annual inspection and maintenance work in the "Instructions for the regular maintenance and testing of ZAS elevator machines" (A-TIA 19_07), for your support. We are now pleased to enclose these instructions. You also have the option of accessing the instructions via the following link:
<https://www.ziehl-abegg.com/de/de/downloads/folder/2014>.

The instructions also describe the measurement of the flank backlash as part of regular maintenance, which is why they have replaced instructions A-TIA18_11.

We would also like to inform you that ZIEHL-ABEGG is increasingly receiving enquiries from the market surveillance authorities about the extent to which the inspection measures have progressed. We would therefore ask you again to inform us – unless you have already done so – of the results of the inspections of the worm gear's screw connections. Please include both the inspections that have been performed and those that are still outstanding.

If you have any questions, please feel free to e-mail us at drives-service@ziehl-abegg.de or call us on +49 7940 16 – 308.

Yours faithfully,

ZIEHL-ABEGG SE

Werner Bundscherer
Head of Drive Technology

Christian Reich
Head of Quality Assurance, Drive Technology

Attachment: Amendment of the original operating instructions A-TIA 19_07 Index 001 (12 pages)

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Vorstand:	Peter Fenkl (Vorsitzender), Achim Curd Rägler, Norbert Schuster, Dr. Klaus Weiß	BIC:	SOLADEST DE38 6228 0012 0760 0100 00	IBAN:	DE96 6005 0101 0004 0154 86 DE38 6228 0012 0760 0100 00 DE45 6225 1550 0005 0004 52
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